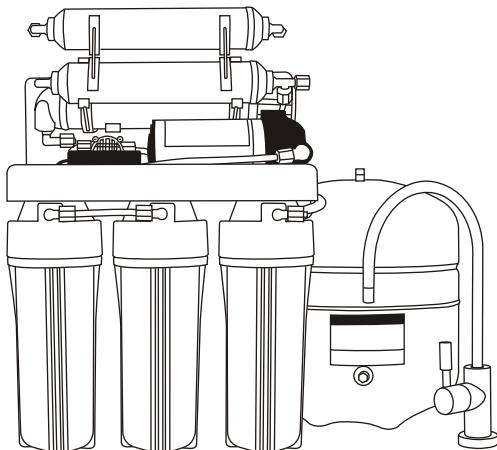


## REVERSE OSMOSIS SYSTEM

# **LUX-106M-P**

## **USER'S MANUAL**



- 01 Introduction of LUX-106M-P
- 02 What is reverse osmosis
- 03 Components & Selected filters
- 04 The parts of LUX-106M-P
- 05 Cartridge filters
- 06 The functions of Mineral filter
- 07 Tubing connection diagram
- 08 Installation diagram
- 09 Change filters
- 10 Change membrane
- 11 Operation regulation
- 13 FAQ
- 14 Maintenance checking list
- 15 Memo

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**Thank you very much for selecting Pure-Pro Water Corp.**  
In order to bring the best use of your system, please read  
the user's manual carefully before installation and follow  
the regulations.

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# Introduction of LUX-106M-P

## Advanced technologies

This revolutionary new PurePro 6 stage system uses Reverse Osmosis, Mineral Filter and Carbon Filtration to put refreshing, clean water at your fingertips. No other system available anywhere can give you all three kinds of purification in a system that is so simple.

### Mineral Filter

This filter improves the qualities of clean water by adding necessary for proper human development and health minerals, such as Calcium, Magnesium, Sodium, Potassium and others readily found in many natural mineral waters. Mainly installed with RO systems to complement their absolute filtration qualities.

### Features

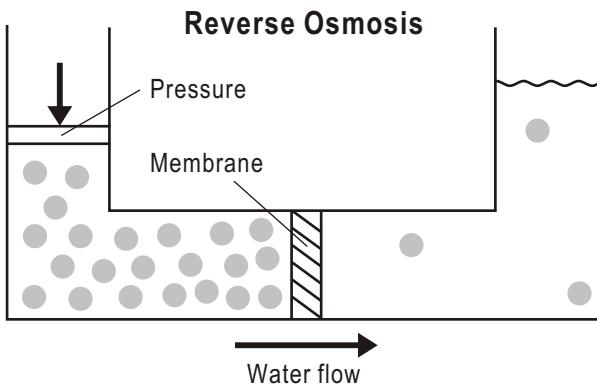
- 100GPD membrane. (Made in USA)
- 3.2 Gallons NSF Standards Water Storage Tank.
- FDA Approved Polypropylene Made Flat Cap Housing (double o'ring).
- Automatic Shut-off Valve, Flow Restrictor, Stainless Steel Check Valve.
- New Euro-Luxury faucet- supreme quality with elegant design.
- Feed water connector.
- Drain Saddle Valve.
- Four Color Coded 1/4 inch Tubing for System Connection.
- Completely Assembled.
- PurePro label with USA Flag.
- 100% Factory Tested and Sterilized Ready for Installation.
- Installation Instruction.

### Specifications

- Membrane: 100 GPD / 378 LPD
- With a transformer, available in 110 Volt, 220 Volt or 240 Volt (50/60Hz)
- Operation pressure: 5-80 psi
- Dimensions: (cm) 37 (L) x 20 (W) x 45 (H) - System  
(cm) 28 (L) x 28 (W) x 35 (H) - Tank
- Weight: 8 kg - system  
4 kg - tank

# What is reverse osmosis

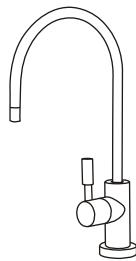
Reverse osmosis was originally designed to make sea water drinkable for the navy. It is ideal for anyone on a low sodium diet. An R.O. membrane has a pore size much smaller than bacteria virus, or the cryptosporidium parasite. When functioning properly it will remove all microorganisms from tapwater and produce sterile water. Reverse osmosis is the reversal of the natural flow of osmosis. In a water purification system, the goal is not to dilute the salt solution, but to separate the pure water from the salt and other contaminants. When the natural osmotic flow is reversed, water from the salt solution is forced to pass through the membrane in the opposite direction by application of pressure—thus the term REVERSE OSMOSIS. Through this process, we are able to produce pure water by screening out the salts and other contaminants.



# Components & Selected filters

## Components

PURE-PRO ③ REVERSE OSMOSIS SYSTEM



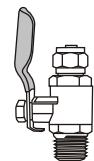
New Euro-Luxury faucet



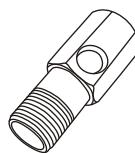
3.2G water storage tank



Housing wrench



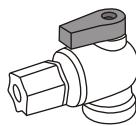
Deliver-valve



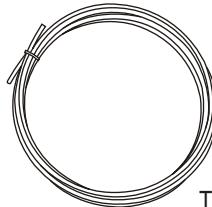
Water supply connector



Drain saddle



Tank ball shut-offvalve



Tubing

## Selected filters



Alkaline filter



Infra-red cartridge filter

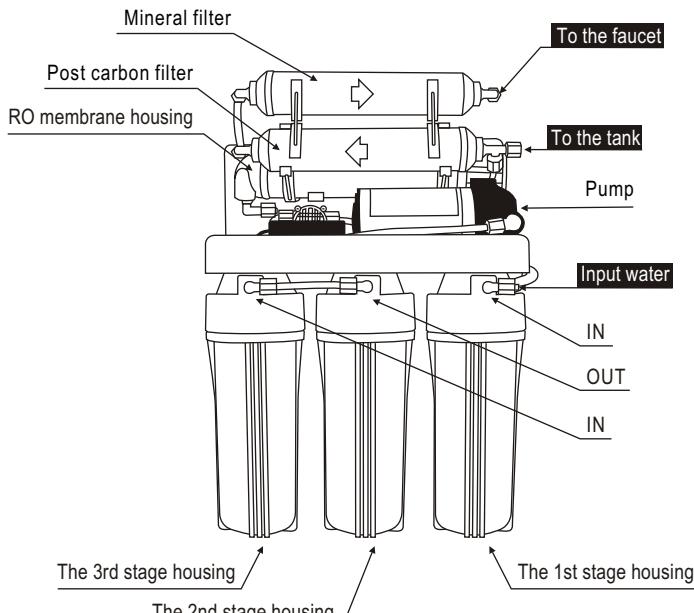


UV water sterilizer

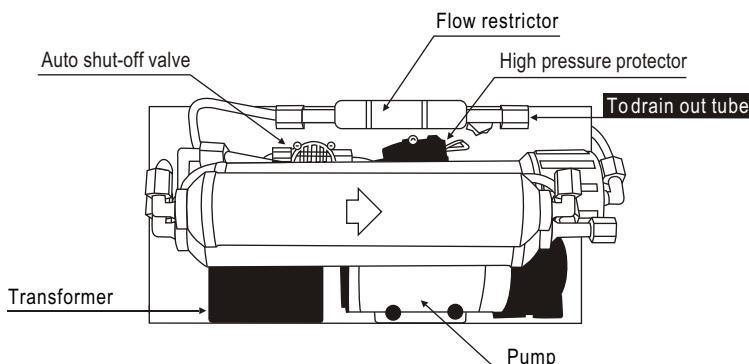
Luxury pump RO system

**PUREPRO**  
DRINKING WATER SYSTEM

# The parts of LUX-106M-P



▲【Front view】



▲【Top view】

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# Cartridge filters

| Cartridge Filters  | Filter Description   | Service Life |
|--|--|--------------|
| <b>Stage 1</b><br><b>5 Micron Sediment Filter</b><br> | This 5micron sediment filter is made of 100% pure polypropylene fibers. High capacity filter removes dusts, particles and rusts.   | 6 Months     |
| <b>Stage 2</b><br><b>Block Carbon Filter</b><br>      | This block carbon filter is composed of high-performance carbon that removes free chlorine, odor, organic contaminants, pesticides and chemicals that contributed to taste and odor.   | 6 Months     |
| <b>Stage3</b><br><b>1 Micron Sediment Filter</b><br>  | This 1micron sediment filter is made of 100% pure polypropylene fibers. High capacity filter removes dusts, particles and rusts.   | 6 Months     |
| <b>Stage 4</b><br><b>TFC Membrane</b><br>             | Made in USA. High rejection TFC type membrane with the capacity of producing 100 gallons per day. This membrane removes the following hardwater contaminants that may be present in your water: lead, cooper, barium, chromium, mercury, sodium, cadmium, fluoride, nitrite, nitrate, and selenium.  | 2 Years      |
| <b>Stage 5</b><br><b>Post Carbon Filter</b><br>     | NSF approved. This post carbon filter is designed to improve taste. It removes any residual impurities and odors from the tank and provides a finer conditioning of pure water.  | 1 Year       |
| <b>Stage 6</b><br><b>Mineral Filter</b><br>         | This filter improves the qualities of clean water by adding necessary health minerals, such as Calcium, Magnesium, Sodium, Potassium, as well as others readily found in many natural mineral waters for proper human development. Mineral filters are mainly installed with RO systems to complement their absolute filtration qualities. | 1 Year       |

# The functions of Mineral filter

The mineralized water after the Mineralized filter has perfectly balanced proportions of minerals necessary for healthy development of the human body. The Mineralized filter was designed by top specialists in The Military Medical Academy in Taiwan. This filter improves the qualities of clean water by adding necessary health minerals, such as Calcium, Magnesium, Sodium, Potassium, as well as others readily found in many natural mineral waters for proper human development. Mineral filters are mainly installed with RO systems to complement their absolute filtration qualities.

**Calcium**-It is the basic mineral for building teeth and bones. It allows proper digestion, and is necessary to regulate normal and healthy heart rhythm as well as good functions of arteries and muscles.

**Magnesium**-takes part in over 300 different biochemical functions inside human bodies. It's a deciding factor for the immune system and proper blood circulation. It prevents cancer related illnesses, atherosclerosis, strokes, and kidney diseases from happening.

**Sodium**-It is responsible for controlling the water adsorption and retention of a human body as well as proper balance of pH. This is an excellent moderator of blood. Daily absorption of minerals in water doesn't have a major impact on the physiological functions of our body, but it can be a great addition to the regular daily mineral intake with solid foods and supplements.

## Technical Specifications:

- Diameter: 53mm
- Length: 254mm
- Max. flow rate: 250 l/24h
- Max. pressure: 6bar
- Max. temperature: 51°C
- Capacity: 6000 liters
- Cations in filtered water:

Ca<sup>2+</sup>: 34mg/l

Mg<sup>2+</sup>: 12mg/l

Na<sup>+</sup>: 22mg/l

K<sup>+</sup>: 8.5mg/l

- Anions in filtered water:

CO<sub>3</sub><sup>2-</sup>: 10mg/l

SO<sub>4</sub><sup>2-</sup>: 0.3mg/l

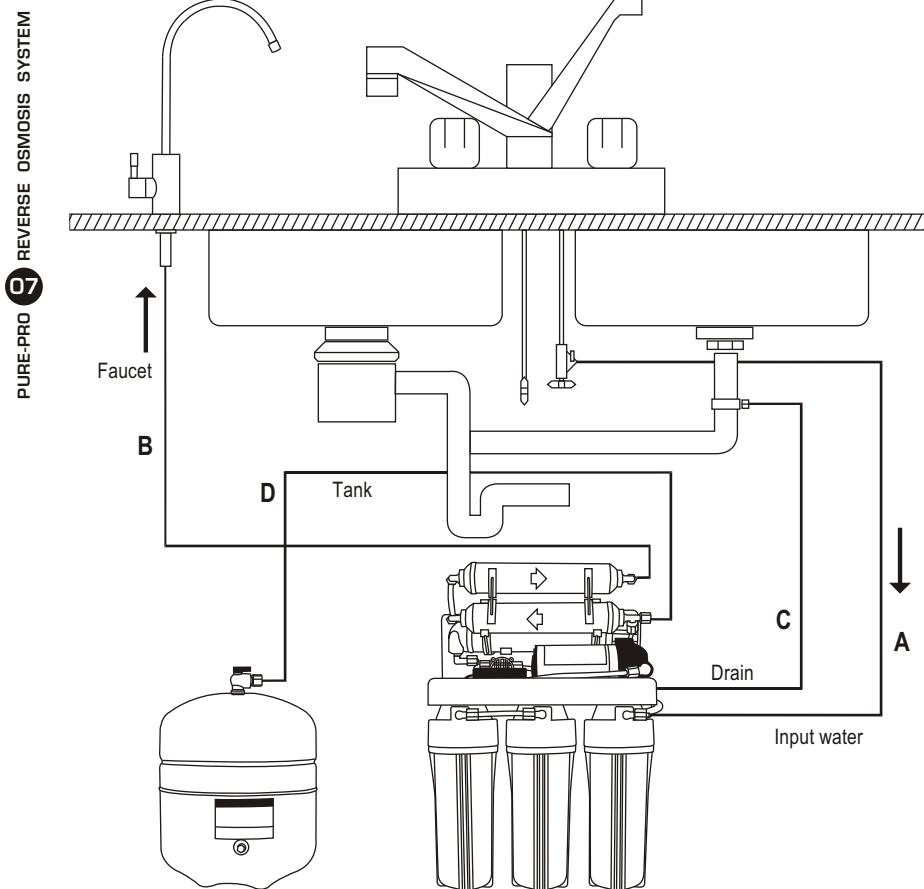
Cl<sup>-</sup>: 0.8mg/l

F<sup>-</sup>: 0.06mg/l

# Tubing connection diagram

## CONNECTING THE COLOR TUBING:

- A. Connect the WHITE tubing to the water supply connector.
- B. Connect the BLUE tubing to the sink top faucet.
- C. Connect the BLACK tubing to the drain saddle.
- D. Connect the RED tubing to the storage tank.

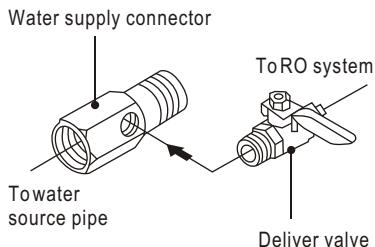


Luxury pump RO system

**PUREPRO**  
DRINKING WATER SYSTEM

# Installation diagram

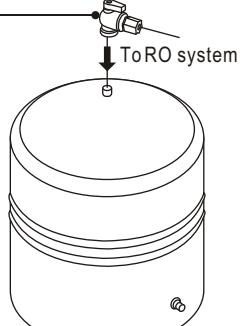
## Input water :



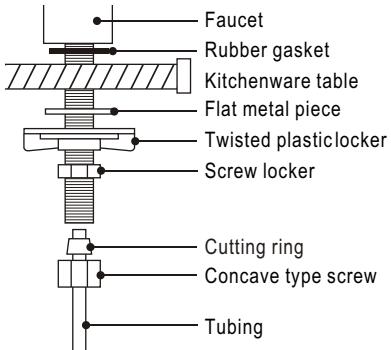
## Install water tank :

Tank ball shut-off valve  
To RO system

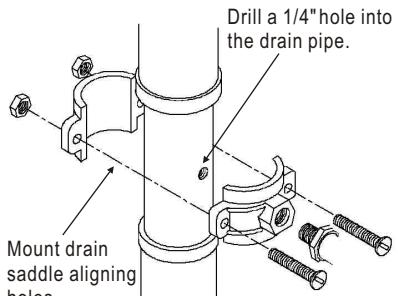
Hand tighten plastic shut-off valve to tank. Then connect color tubing.



## Install faucet :



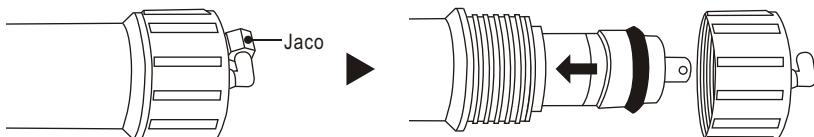
## Install drain saddle :



## Assemble membrane :

- Loose the Jaco fitting anticlockwise.

- Remove the membrane housing cap.
- Install the membrane by carefully pushing the spigot end into the socket at the far end of the housing until completely in.

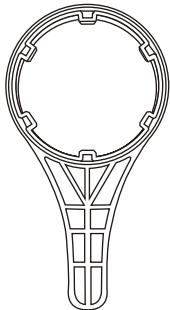


Luxury pump RO system

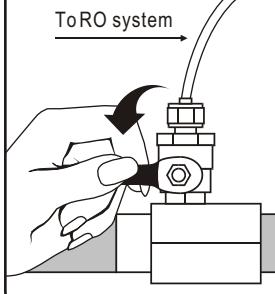
**PUREPRO**  
DRINKING WATER SYSTEM

# Change filters

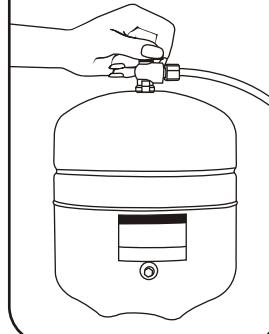
- 1 Prepare a housing wrench.



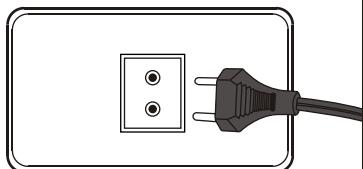
- 2 Turn off water source.



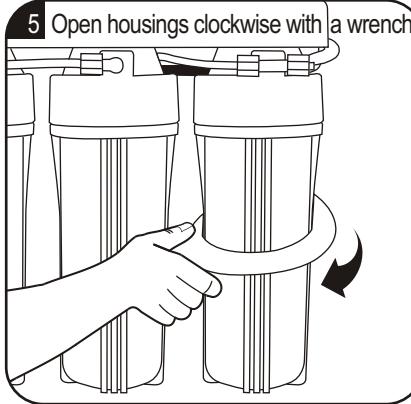
- 3 Switch off water tank.



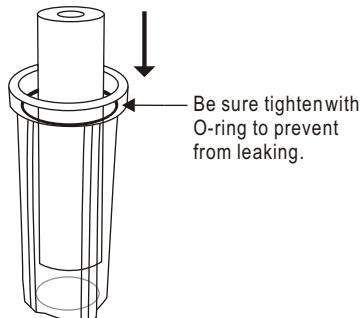
- 4 Unplug electricity.



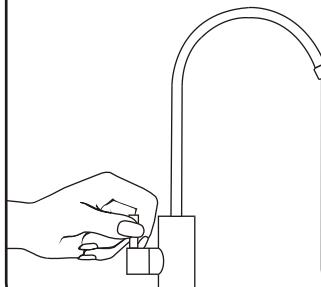
- 5 Open housings clockwise with a wrench.



- 6 Put the replacement filters in the housings and double O' ring.

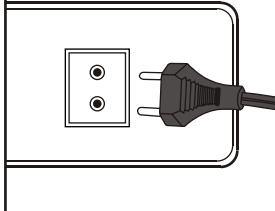


- 7 Drain out 1 Gallon of water to purify replacement filters.



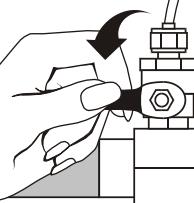
# Change membrane

1 Unplug electricity.

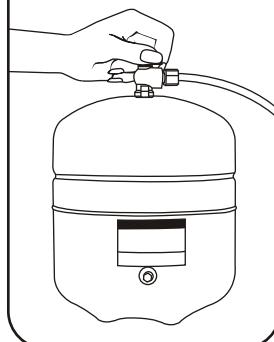


2 Turn off water source.

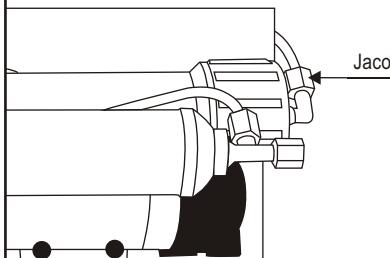
To RO system



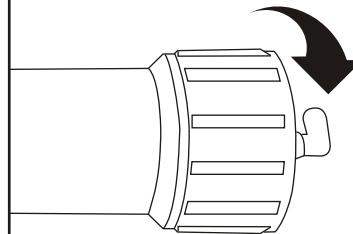
3 Switch off water tank.



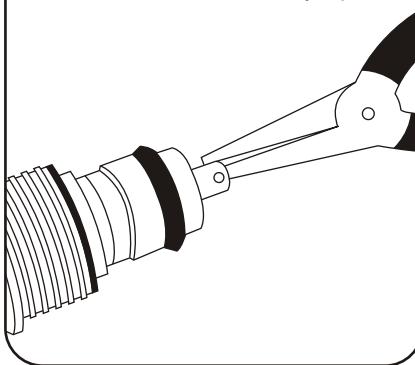
4 Loose the Jaco fitting anticlockwise.



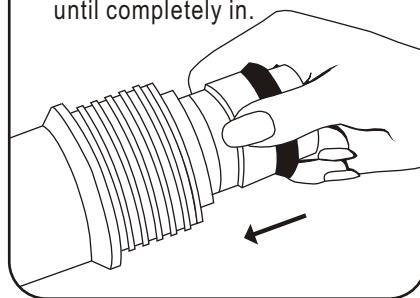
5 Remove the membrane housing cap anticlockwise.



6 Remove the membrane by a pincer.



7 Install the membrane by carefully pushing the spigot end into the socket at the far end of the housing until completely in.

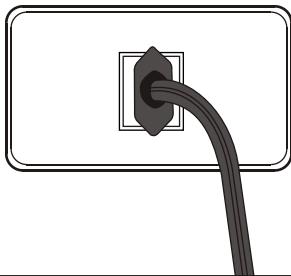


Luxury pump RO system

**PUREPRO**  
DRINKING WATER SYSTEM

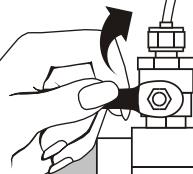
# Operation regulation

1 Plug in electricity.

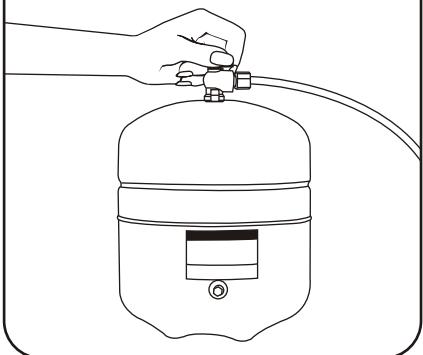


2 Turn on water source.

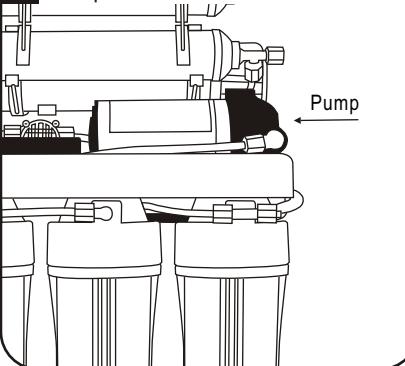
To RO system



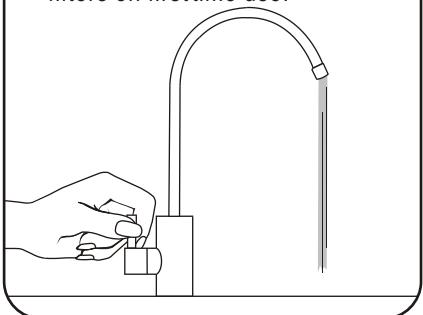
3 Switch on watertank.



4 Pump starts to function.



5 Let the water run for atleast 30 minutes. This flushes the carbon filters on firsttime use.



Luxury pump RO system

**PUREPRO**  
DRINKING WATER SYSTEM

# **Operation regulation**

- A.With everything connected, turn on the water check for leaks.
- B.Make sure the storage tank shut-off valve is "OFF". Open the sink top faucet.
- C.Within a few minutes (up to 15) the water will start to run from the faucet slowly.
- D.Let the water run for at least 30 minutes. This flushes the carbon filters on firsttime use.
- E.After initial flushing, open the shut-off valve on the tank and close the sink top faucet.
- F.Tank will now full of water (usually 2 to 3 hours) after the tank has filled. Open the sink top faucet and drain all water until the storage tank is empty and there is only a small flow from the sink top faucet.\*\*\* DO NOT USE FIRST TANK OF WATER.\*\*\*
- G.Close the sinktop faucet. The system is now ready foruse.
- H.Change filters regularly every 6 to 12 months and have the membrane checked annually.

## **Caution**

- 1.Do not use hot water (over 45°C)!
- 2.Do not freeze the machine!
- 3.Switch off electricity and water source if away for more than 5 days, and drain out pure water.

# FAQ

## Q: What is the guarantee on the PurePro system ?

The PurePro system (excluding filters) is guaranteed for 1 year for material and workmanship. All defective parts will be replaced free within the first year under natural breakdown. The membrane has one year pro-rated guarantee.

## Q: What factors affect the quantity and the quality of the water production?

There are four major variables to consider:

1. **Pressure**-The greater the water pressure, the better water quantity and quality it produced. Water pressure of 60 PSI is ideal.
2. **Temperature**-76°F is the ideal water temperature for R.O. 40°F water will cause the production of R.O. water to fall to half of that at 76°F. The maximum water temperature recommended is 85°F.
3. **Total Dissolved Solids (TDS)**-The higher the amount of dissolved contaminants in the water, the lower the quantity of water produced. A high level of TOTAL DISSOLVED SOLIDS can be overcome with additional water pressure.
4. **Membrane**-Different membranes have different characteristics. Some produce more water than others; some have better contaminant rejection capabilities; some have greater resistance to chemical abrasion for longer life. PurePro system includes TW30-1812-100 The Thin Film Composite (TFC) membranes combine the best of these characteristics and are considered the finest membrane in the world.

## Q: What is the maintenance schedule for the PurePro system ?

The three pre-filter cartridges should be changed every 6 months. The 5 micron sediment cartridge filter is the first one; the second is a carbon cartridge filter, and the third one is a 1 micron sediment filters. (some systems comes with the Extruded carbon filter.) Failure to change the cartridge every 6 months may cause chlorine to destroy the membrane.

## Q: What does the PurePro series drinking water taste like?

The taste of the PurePro water depends on the amount of contaminants in the tap water originally. If 95% of dissolved minerals and chemicals are removed, the R.O. water may taste like distilled water (no minerals), bottled water (low mineral), or natural spring water(moderate mineral content).

## Maintenance checking list

# Memo

|                  |  |     |  |
|------------------|--|-----|--|
| Type of product  |  |     |  |
| Date of purchase |  |     |  |
| Name             |  | Tel |  |
| Address          |  |     |  |
|                  |  |     |  |